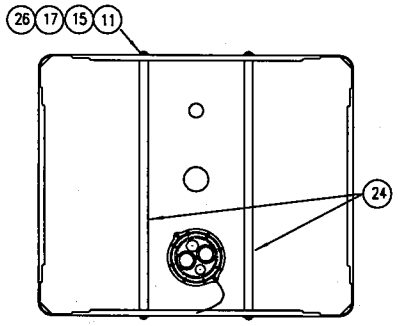
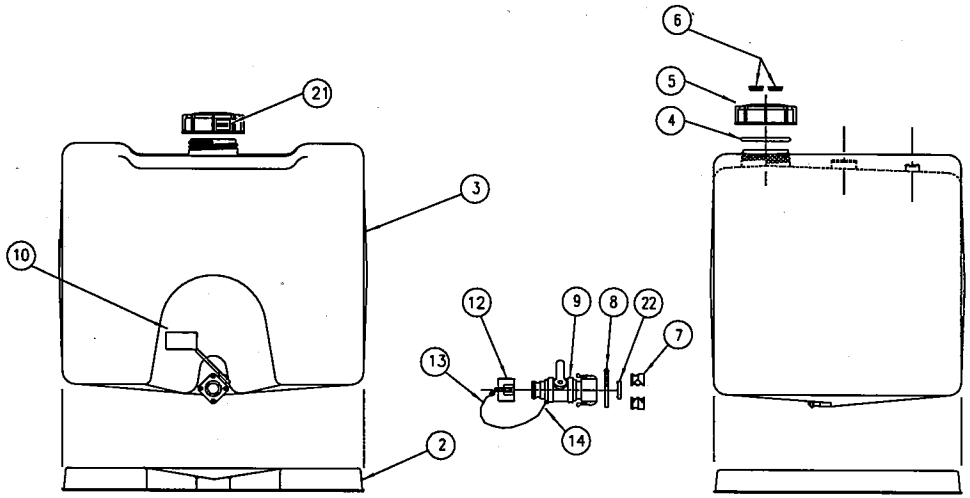
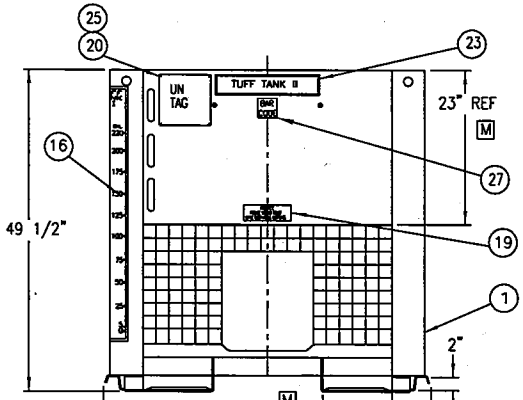
SYMBOL	REVISION	DATE	BY
A	COUPLER 356311 (SHORTENED ARMS) WAS 342659	9-14-93	DED
B	740044 WAS 810828; ADD UN TAG, LID DCL 740028, & HANDLE	11-15-93	DLW
C	ADD NOTE 8	11-30-93	DLW
D	3,980 LBS WAS 3,950; 8633 LBS WAS 8583	12-14-93	DLW
E	SHOW DECAL 740044 IN RIGHT SIDE VIEW	1-18-94	DLW
F	ADD VALVE OPEN-CLOSE DECAL	5-5-94	DLW
G	740069 REPLACES 343153,341791,356311,&341693(ECR #1018)	10-11-94	DLW
H	UPDATE UN MARKED TAG 740056, ITEM 20; DELETE LARGE LOGO DECAL #740029, MOVE SMALL LOGO DECAL #740048 TO THE FRONT DELETE TAG LEGEND	11-21-94	DLW
J	220 GALLON WAS 330 GALLON	2-7-95	SUK
K	730072 WAS 740056	5-11-95	REA
L	740110 WAS 740002 ECR#1678	1-23-96	REA
M	UPDATE DRAWING PER ECR #1997	8-2-96	SPB
N	STANDARDIZE DRAWING PER ECR #1998	10-24-96	SPB
P	ADDED SNAP WASHER & PE CAP ECR#2217	12-10-96	REA
R	UPDATE DRAWING 41" WAS 40 1/2" ECR#3409	7-22-98	GLD
S	ADD BAR CODE DECAL, ECR#3735	3-15-99	SUK
T	REMOVE APPROX. WT. NOTE FROM DWG., ECR#3983	8-4-99	SUK
U	CHG. FROM 2"DC W/EPDM #341544 TO 2"DC W/SANTO. #4643	8-14-02	DUL

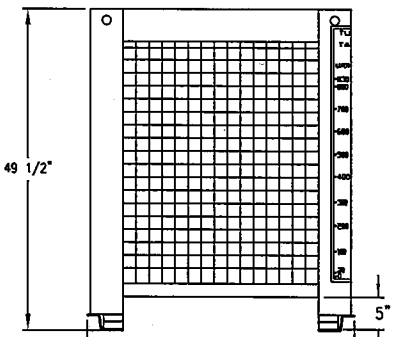


NOTES:

1. WATER FILLED CAPACITY OF THE BOTTLE IS A MIN OF 220 GALLONS [J]
2. SEE S.O. FOR PAINT







	ITEM	MATL.	DESCRIPTION	QTY.	PART NO.
	27	VINYL	BAR CODE LABEL	1	810842
P	26	PE	BOLT COVER	4	810854
	25	SS	POP RIVET 3/16" DIA	4	810651
	24	STEEL	RESTRAINING BAR ASSY	2	720012
	23	VINYL	"TUFF TANK II" DECAL (OPPOSITE SIDES)	2	740048
	22	EPDM	2" RIBBED OUTLET GASKET	1	343014
	21	VINYL	"CAUTION" (2" PLUG IS AN EMERGENCY VENT) DECAL	1	740028
	20	SS	HM181 TAG (UN MARKINGS ONLY)	1	730072
	19	VINYL	"NOTICE, PROVIDE VACUUM RELIEF WHILE DISCHARGING CONTENTS" DECAL	1	810807
	18	STEEL	LID WRENCH (NOT SHOWN)	PER S/O	720032
	17	STL.PLTD	3/8" BUTTONHEAD SOCKET CAP SCREW	4	343929
	16	VINYL	220 DECAL W/LITERS AND GALLONS (OPPOSITE SIDES)	2	740045
	15	STL.PLTD	3/8" LOCKWASHER	4	810515
	14	COPPER	NICOPRESS SLEEVES	4	810702
	13	GS-PVC	PVC COATED GALVANIZED STEEL CABLE	2	810701
	12	PP	2" DUST CAP W/ SANTOPRENE GASKET	1	740406
P	11	STL.PLTD	SNAP WASHER	4	810853
	10	VINYL	DECAL "VALVE OPENED & CLOSED"	1	740064
	9	PP	2" FEMALE COUPLER/VALVE/ADAPTER/HANDLE ASSY	1	740069
	8	SS	4" WORM GEAR CLAMP BAND	1	810783
	7	PP	OUTLET SADDLES OF GLASS FILLED POLYPROPYLENE	2	342629
	6	PP	2" PLUG	2	342440
L	5	PE	6" LID	1	740110
	4	EPT	6" ID O-RING LID GASKET	1	342673
	3	PE	220 GAL LINEAR NATURAL COLOR BOTTLE	1	740034
	2	PE	BOTTLE SUPPORT	1	740074
	1	STEEL	40X48 FRAME ASSY	1	720019

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BEATRICE, NEBRASKA

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DRAWN	DLW	7-15-93	APPROVED	
CHECKED			CERTIFIED	
			NEXT ASS'Y	SCALE NTS

220 TUFF TANK II ASSY/UN
MB/LINEAR PE/FP

MATERIAL	DRAWING NO.	REV.
AS SHOWN	710006	U

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