



- NOTES:**
1. REMOVE ALL BURRS AND SHARP EDGES.
  2. SEAL ANY OTHER TANK OPENINGS WITH TAPE, PLASTIC, OR CARDBOARD.
  3. MATERIAL OF CONSTRUCTION IS STEEL & NOTED.
  4. TOP, BODY, AND HOPPER ARE 100% MATERIAL.
  5. TANK TO BE POWDER COAT PAINTED PER SALES ORDER.
  6. INSIDE OF TANK IS TO BE WIPED CLEAN AT FINAL ASSY.
  7. THIS TANK WILL DOUBLE STACK.
  8. TANK IS TO BE AIR PRESSURE TESTED AT FINAL ASSY. TO 2 PSI.
  9. SERIAL NO. PER SALES ORDER.
  10. DIMENSIONED TO OUTSIDE OF 70A, 270A, HOPPER BOTTOM CAP.

ITEM	MATL.	DESCRIPTION	QTY.	PART NO.
27	PVC	PLUG 3" NPT HEX HD	1	341906
26	BRASS	VALVE 3" NPT FULL PORT	1	344645
25	PP	REDUCER ADAPTER 3" NPS X 2" NPS	1	344225
24	EPDM	MULTISEAL GASKET 22" FULL BLACK	1	340386
23	PLTD.STL.	CLAMP RING - 22 1/2" DIA. BOLLIED	1	340355
22	PLTD.STL.	BOLT - 5/8" NC HEX HD. X 5" LG.	1	340076
21	PLTD.STL.	NUT - 5/8" NC HEX HD.	1	810000
20	STEEL	DRUM COVER 3X2X2 EPDM 2" PLUG	1	361823
19	STEEL	1/4" HEAVY DUTY LIFTING LUGS (LEFT)	4	356442
18	STEEL	1/4" HEAVY DUTY LIFTING LUGS (RIGHT)	4	356443
17	EPDM	GASKET EPDM	1	341886
16	SS316L	BUNG FLANGE 2" NPS	1	353100
15	PLTD	BUNG PLUG 2" NPS	1	340745
14	SS	TAG SH/TARE 1/4" RG	1	358441
13	STEEL	HALF NIPPLE 3" NPT SCH80 X 5-3/4" LG	1	358111
12	STEEL	END CAP 7 GA X 2" DIA	1	355662
11	STEEL	FORK CHANNELS	2	358094
10	STEEL	PLATE 7 GA X 8 X 9	4	358105
9	STEEL	LEG SUPPORT 7 GA X 3-13/16 SO X 18-1/4	1	358108
8	STEEL	CUSSET 70A X 9 X 9 ANGLED	4	358107
7	STEEL	PIPE 2" SCH40 40 X 37-3/16	2	358099
6	STEEL	LEG PADS	4	358095
5	STEEL	ANGLE LEG CAP	4	358100
4	STEEL	ANGLE LEGS	4	358096
3	STEEL	HOPPER ASSEMBLY	1	328755
2	STEEL	TOP	1	357393
1	STEEL	BODY	1	361013

**HOOPER MATERIALS HANDLING GROUP Inc.**  
 BEATRICE, NEBRASKA

275 GALLON TANK 44X52/10/10/10/3X2  
 22/AULL/FRK CHNL./HOPPER/3" BRG VLV

DATE: 4/29/05  
 DRAWN BY: MCH  
 CHECKED BY: MCH

APPROVED BY: [Signature]  
 DATE: 4/29/05

SCALE: NTS  
 PART NO.: 318933