



- NOTES:**
1. THE SYSTEM IS TO BE MONITORED FREQUENTLY.
  2. WET SURFACE MATERIALS VARY AND CAN BE ANY OF THE FOLLOWING MATERIALS: SS, POLYETHYLENE, POLYPROPYLENE, PVC TUBING, AND EPDM GASKETS.
  3. THE VAPOR RETURN LINE ASSY MUST BE CONNECTED TO THE TOP TANK WHILE DRAINING THE TOP TANK INTO THE BOTTOM TANK. THE PRODUCT VAPORS ARE RETURNED TO THE TOP TANK AND THE PRODUCT TRANSFER IS EXCHANGED.
  4. THE BOTTOM TANK LID ASSY HAS A VACUUM BREAKER WHICH ALLOWS 20 - 30 GALLONS PER MINUTE DISCHARGE.

ITEM	MATL.	DESCRIPTION	QTY.	PART NO.
6	POLY	TRANSFER LID ASSY	1	720053
5	PVC/PP	LIQUID TRANSFER HOSE ASSY	1	328893
4	PVC/PP	3/8" ID VAPOR RETURN LINE ASSY	1	328850
3	PVC	Z VAPOR RETURN LID ASSY WITH EPDM GASKETS	1	720052
2	STEEL	RISER ASSY	4	328564
1	STL/POLY	TUFF TANK II	2	AS REQ'D

**HOOPER MATERIALS HANDLING GROUP, Inc.**  
 BEATRICE, KANSAS

This drawing is based upon other considerations than the equipment and conditions that it is used in the application model, or otherwise designed or modified, and is not to be used as a substitute for the manufacturer's instructions or to furnish any information for the making of drawings, prints, specifications or parts thereof. It is the responsibility of the user to verify the accuracy of the information shown on this drawing and to ensure that the equipment and conditions of use are in accordance with the manufacturer's instructions. Significant parts of the drawing shall, on subject matter of design patents or pending patent applications in the United States and foreign countries, unless certified, the drawing and items shown on the drawing are subject to change at any time.

DESIGNED	DEB	APPROVED	6-20-97
DRAWN	DEB	CHECKED	
MATERIAL	AS NOTED	SCALE	NIS
DATE	700025	REV.	